

D2932-1RLC
Job Sheet 167730

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

Part No: D2932-1RLC
Job Qty: 2 ea
Part Name: Saddle LH Out, 206
Barcode

Part Weight: 0 lbs
Job Created: 11/6/17
Due Date: 12/8/17
Type: Stock
Ship Via:
Status: Scheduled
Job Tracking No:
Created By: Victoria Michaud-Febrille
Description:
Priority: Medium
Rev C

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter/Supplier	
						Standard	Workcenter/Supplier
90	Start up Operation	2 Ea	12/7/17	0.00 0.00			Sign-off
100	CNC Vertical Machining	2 pcs	12/7/17	0.00 3.95			HAAS 1
110	Mill Conv	2 pcs	12/7/17	0.00 3.95			Mill Conv 1
120	QC	2 pcs	12/7/17	0.00 0.00			QC1
130	QC	2 pcs	12/7/17	0.00 0.00			QC8
140	HandFinish	2 pcs	12/7/17	0.00 0.11			HandFinish1
150	SprayPaint	2 pcs	12/8/17	0.00 0.26			Spray Paint
160	QC	2 pcs	12/8/17	0.00 0.00			QC14
170	Packaging	2 pcs	12/8/17	0.00 0.00			Packaging3
180	QC21-SA	2 Ea	12/8/17	0.00 0.00			QC21

Part Op 120 - QC1- Inspection performed by CMM
Descriptions: 130 - QC8- Inspect parts - second check
140 - Chemical Conversion Coat per QSI005 4.1
160 - QC14- Inspect Spray Paint
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Prime 138408
Paint 138469

Job Allocations

Operation 90-Start up Operation
Component Part D6101-003
Required 2
Inventory 18
Allocated 0
Std Qty 0

Part Specifications

Specifications could not be found.

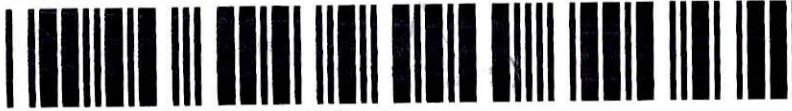
Plex 11/6/17 10:38 AM dart.Michaud-Febrille.Victoria

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DART
AEROSPACE
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Saddle LH Out, 206

PART NO: D2932-1RLC
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/28/17

Job No: 167730

DART AEROSPACE LTD		Work Order:	
Description: 206 Saddle, Outboard, Left side		Part Number:	D2932-1
Inspection Dwg: D2932 Rev. C		Page 1 of 1	

Inspect dimensions highlighted on inspection sheet drawing D2932 Rev. C and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.100	0.140		.117	.118				
B	0.100	0.140		.117	.116				
C	0.100	0.140		.117	.118				
D	0.210	0.230		.225	.224				
E	1.245	1.255		1.250	1.250				
F	1.245	1.255		1.250	1.250				
G	2.495	2.505		2.500	2.500				
H	0.510	0.515		.511	.511				
I	1.572	1.582		1.577	1.577				
J	2.495	2.505		2.500	2.500				
K	0.257	0.262		.258	.258				
L	0.312	0.317		.313	.313				
M	0.235	0.240		.239	.238				
N	0.100	0.140		.119	.119				
O	0.540	0.560		.549	.549				
P	0.490	0.510		.500	.501				
Q	3.715	3.725		3.720	3.720				
R	2.470	2.510		2.495	2.495				
S	0.240	0.270		.258	.258				
T	0.100	0.180		.135	.135				
U	1.625	1.635		1.630	1.630				
V	1.362	1.372		1.367	1.367				
W	0.316	0.321		.316	.316				
X	1.125	1.145		1.135	1.135				
Y	1.565	1.585		1.575	1.575				
Z	0.178	0.198		.188	.188				
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by: <u>FK</u>
Date: <u>17-11-29.</u>

Audited by: <u>[Signature]</u>
Date: <u>17/12/00</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	02.12.12	Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690	KJ/RF	
C	07.03.21	Revised per drawing revision C	KJ/JLM	<u>[Signature]</u>